

EZ FLANGED ADAPTER COUPLING INSTALLATION INSTRUCTIONS

- 1) CUT PIPE END 4 TO 5 INCHES FROM FACE OF MATING FLANGE.
- 2) PREPARE PIPE END IN ACCORDANCE WITH GOOD STANDARD PRACTICE REMOVING DIRT, RUST AND SCALE. PIPE SIDE WALL SHOULD BE FREE OF LONGITUDINAL GROOVES, AND END SHOULD BE CUT SQUARE.
- 3) IF JOINING PLASTIC PIPE, INSERT A METALLIC STIFFENER OF THE PROPER DIAMETER INTO PIPE END. STIFFENER MUST BE AT LEAST 7" LONG.
- 4) SOAP PIPE AND COUPLING GASKET.
- 5) SLIDE COUPLING ONTO PIPE END AND SLIDE FLANGE BACK AGAINST MATING FLANGE.
- 6) MAKE FLANGED CONNECTION FIRST.
- 7) TIGHTEN COUPLING NUTS FULLY AND EVENLY TO 80 FOOT-POUNDS MINIMUM.

**PRESSURE RATING-ALL SIZES
150 PSIG IF JOINING PLASTIC
300 PSIG IF JOINING STEEL
REGARDLESS OF FLANGE RATING**

