

Designed for commercial, industrial and institutional applications, the Vertical In-Line Fire Pump features:

- Compact design
- Easy installation
- Superior performance
- Wide range of sizes
- Quality construction



Series 80 & 1580 Vertical In-Line Pump

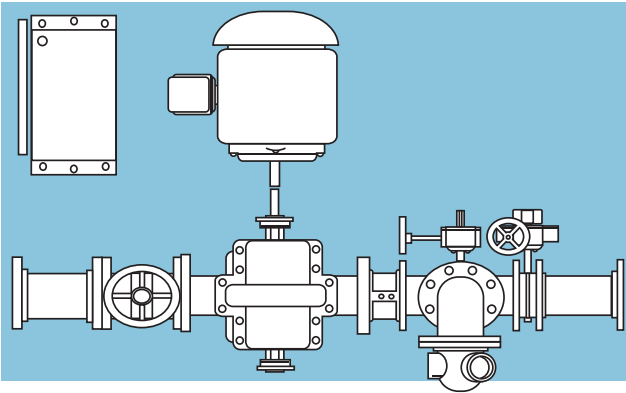
AC 50800

**AC FIRE
PUMP**
a xylem brand

Space-saving design.

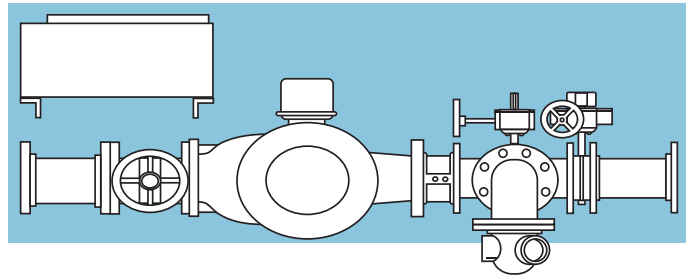
Compact, self-contained design requires 30 percent less space.

When it comes to space-saving efficiency, nothing beats the Vertical In-Line Pump from A-C Fire Pump. It allows you more flexibility to fit it into smaller spaces than similar horizontal split-case pumps.



Horizontal split-case pump

Requires
30% less space.



Vertical In-Line Pump from A-C Fire Pump



Easy to install.

Plenty of design features make this in-line pump easy to install. Its self-venting design requires no automatic air release valve. Suction and discharge flanges are on a common centerline, 180 degrees apart, and equally sized to simplify installation. The pump requires no base, coupling or guard, keeping material and installation costs lower. In-line mounting eliminates the need for special pads or foundations in most cases. Plus, you can rotate the motor position on the pump for better accessibility to the junction box.



Trouble-free maintenance.

Designed for easy maintenance, the motor and pump rotating assembly pull out easily from the top without removing the pump casing from the piping. Since the impeller is mounted on the motor shaft, there is no need for field alignment. The bearing-free pump design operates efficiently with fewer maintenance and servicing problems. With only one stuffing box (UL listed), leakage is reduced by 50%. On ULC listed units, a single mechanical seal prevents leakage.



Cost saving design.

- Compact, self-contained design fits in smaller spaces.
- Ideal for retrofit applications with limited space for a pump room.
- No base, coupling or guard reduces material and installation costs.
- Same-size suction and discharge simplifies piping and installation.
- Self-venting design eliminates need for an automatic air-release valve.
- Bearing-free pump design means fewer maintenance and servicing problems.
- One stuffing box (UL listed) reduces maintenance and leakage by 50%. On ULC listed units, a single mechanical seal prevents leakage.

Vertical In-Line Pump Ranges

Pump Size	UL Rated Capacity (GPM)	Pressure Range (PSI)	RPM
1.5 x 1.5 x 7B	35 50 75	40-95 40-95 50-90	3550
2.5 x 2.5 x 9.5B	50 100 150 200 250	90-160 90-164 90-165 90-160 85-160	3550
2.5 x 2.5 x 7	100 150	40-85 40-85	3550
3 x 3 x 7B	200 250 300	40-85 40-80 55-80	3550
3 x 3 x 9.5B	300	85-160	3550
4 x 4 x 7F*	250	45-70	3550
	250	40-50	2960
	300	40-65	3550
	300	40-50	2960
	400	40-70	3550
	400	40-50	2960
	450	40-60	3550
	450	40-50	2960
4 x 4 x 9.5F*	500	40-70	3550
	500	40-49	2960
	250	75-145	3550
	250	60-100	2960
	300	70-140	3550
	300	55-95	2960
	400	65-140	3550
	400	55-95	2960
6 x 6 x 9.5F-L*	450	65-135	3550
	450	65-90	2960
	500	75-134	3550
	500	81-88	2960
	750	75-134	3550
6 x 6 x 11F-S*	400	70-135	3550
	400	45-95	2960
	500	65-135	3550
	500	45-90	2960
	750	55-130	3550
6 x 6 x 11F-L*	750	60-90	2960
	400	40-50	1780
	750	40-50	1780
	400	80-180	3550
	400	55-125	2960
8 x 8 x 9.5F*	500	135-180	3550
	500	55-120	2960
	750	70-165	3550
	750	40-55	2960
8 x 8 x 13.5F*	1000	50-120	3550
	1000	40-75	2960
	1250	69-83	1775
	1250	44-53	1450
8 x 8 x 18F*	1500	66-80	1775
	1250	84-130	1775
	1250	60-81	1450
	1500	81-124	1775

* FM approved.

AC Vertical In-Line Pump Materials of Construction

Description	Basic Construction - Bronze-Fitted Pump
Motor/Pump shaft	Alloy steel
Casing	Cast iron ASTM A159
Impeller	Cast bronze ASTM B584 - Alloy 875
Shaft sleeve*	304 Stainless steel
Impeller key	304 Stainless steel
Impeller washer	Brass
Impeller lock washer	304 Stainless steel
Impeller capscrew	304 Stainless steel
Mechanical Seal (ULC listed) Packed type, internal (cULus listed or FM approved)	
Packing	Impregnated braided yarn
Gland	Bronze
Lantern ring	Glass-filled TFE

*Note: Shaft sleeve material is bronze (ASTM B505 alloy C93200) for sizes:

6 x 6 x 9.5 F-L
6 x 6 x 11 F-S
6 x 6 x 11 F-L
8 x 8 x 9.5 F
8 x 8 x 13.5 F
8 x 8 x 18 F

Pump Specifications

A. Manufacturer

Contractor shall furnish and install an A-C Fire Pump system or approved equal - UL or ULC listed single stage, close-coupled 80/1580 Series Vertical In-Line Pump for fire suppression. The pump(s) shall conform to the standards of NFPA 20 latest edition for the installation of centrifugal fire pumps.

B. Single-stage, Close-coupled, Vertical In-Line Pump

1. The pump will provide a rated capacity of _____ GPM and a differential pressure of _____ PSI. At 150 percent of rated capacity, the pump shall develop at least 65 percent of its rated head and shall not exceed 140 percent of the rated head at zero capacity. The pump shall be tested at the factory and a test curve shall be submitted showing the performance and horsepower requirements based on this test before final acceptance.

2. The pump shall be a single-stage, close-coupled, vertical in-line design, in cast iron bronze fitted construction with packing (UL)/mechanical seal (ULC) bearing directly on a stainless steel or a bronze shaft sleeve. The pump internals shall be capable of being serviced without disturbing piping connections.

3. The pump casing shall be made of cast iron ASTM A278, Class 30 or 35, or ductile iron ASTM A536, Grade 65, with the suction and discharge flanges located on a common centerline, 180 degrees apart, for mounting in the pipeline. The standard pipe flanges shall be drilled for 125# per ANSI B16.1 standard.

4. The pump shall be rated for a minimum of 175 psi working pressure and a maximum of 370 psi (H6x6x11) with 250# discharge flanges and ductile iron casing.

5. The impeller will be of a cast bronze ASTM B584 - Alloy 875, enclosed type, balanced, keyed to the shaft and secured by a cap screw and lockwasher.

6. The casing wear rings shall be made of bronze and can be easily replaced.

7. The pump shall be direct coupled to the motor shaft for easy maintenance, to minimize impeller run out and reduce noise.

8. The pump shall have a vertical back pullout design that makes servicing simple and fast. The rotating element is easily removed without disturbing the piping.

9. The UL listed pump shall have split bronze packing glands for easy packing replacement. The ULC listed pump shall have an internal mechanical seal or on larger units, a 1 piece seal gland for proper seal compression.

10. The stuffing box shall be furnished with impregnated yarn packing, lantern ring and a catch basin for piping leakage to drain (UL listed). On ULC listed units with mechanical seal catch basin from leakage is not required.

11. The pump shall have gauge tapings at the suction and discharge nozzles and vent and drain tapings at the top and bottom.

12. A rubber slinger will be installed on the shaft before the motor to prevent the passage of liquid to the motor.

13. The motor will be the JP frame type. ULC listed units with motors of 15hp or less use the JM frame type.

14. Nameplates and other data plates shall be all corrosion resistant and suitably secured to the pump.

15. Pump manufacturer shall be ISO 9001 certified.

C. Accessories

1. 80/1580 Series Vertical In-Line Fire Pump shall be furnished with the following fittings as standard:

- 3 1/2" dial suction and discharge gauges.
- 3/4" casing relief valve.

2. Other fittings and accessories may include the following, based on the specification:

- Eccentric suction reducer (if required).
- Concentric discharge increaser (if required).
- Hose valve test header.
(___) hose valve with 2 1/2" NST
(___) caps and chains for the above hose valves
- Flowmeter.
- Suction control valve.

NOTE: NFPA 20 does not mandate the use of main relief valves or waste cones with electric motor driven fire pumps. NFPA 20-2010 4.18.1.2



Xylem Inc.
8200 N. Austin Avenue
Morton Grove, Illinois 60053
Phone: (847) 966-3700
Fax: (847) 965-8379
www.acfirepump.com

Xylem Inc.
55 Royal Road, Guelph, Ontario
N1H 1T1, Canada
Phone: (519) 821-1900
Fax: (519) 821-5316