

JOB:

REPRESENTATIVE:

UNIT TAG:

ORDER NO.

DATE:

ENGINEER:

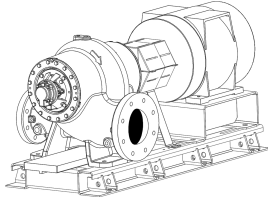
SUBMITTED BY:

DATE:

CONTRACTOR:

APPROVED BY:

DATE:



Model VSH 10x12x13¹/₂A Double Suction Split Case Pump



SPECIFICATIONS

FLOW _____ HEAD _____

HP _____ RPM _____

VOLTS _____

CYCLE _____ PHASE _____

ENCLOSURE _____

APPROX. WEIGHT _____

SPECIALS _____

STANDARD MATERIALS OF CONSTRUCTION

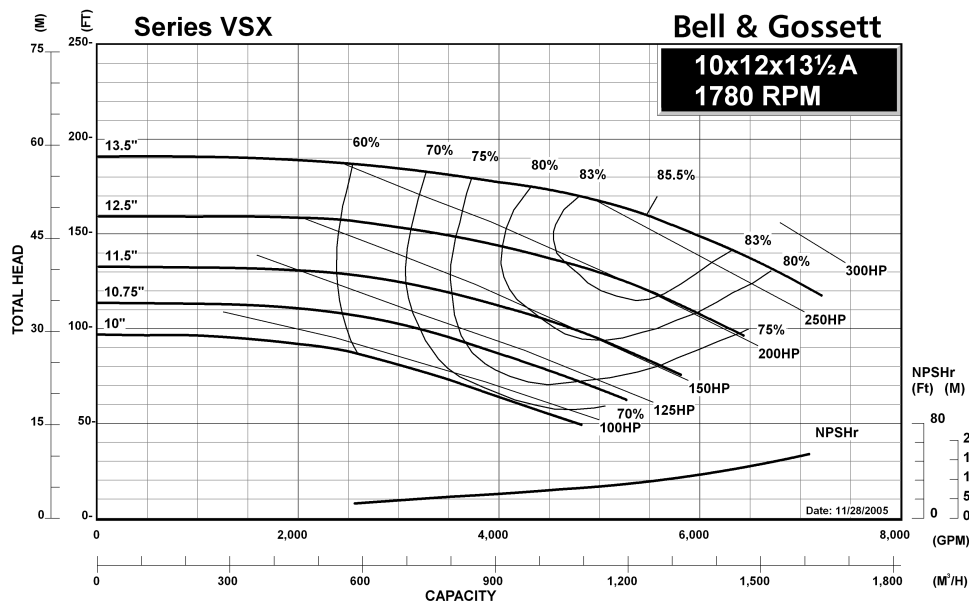
- ☒ Cast Iron Bronze Fitted
- ☒ Heavy Duty Maintenance Free Bearings
- ☒ Alignment Friendly Coupling
- ☒ Heavy Duty Groutless Baseplate
- ☒ ANSI/OSHA Coupling Guard
- ☒ ISO 1940-1:2003 Impeller Balance

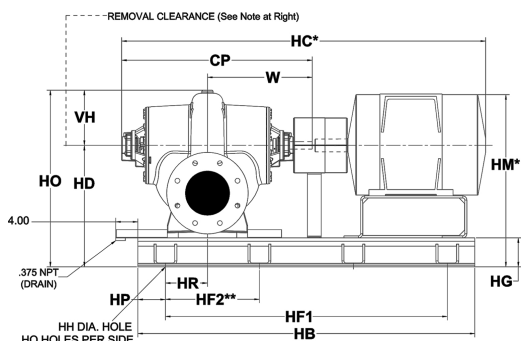
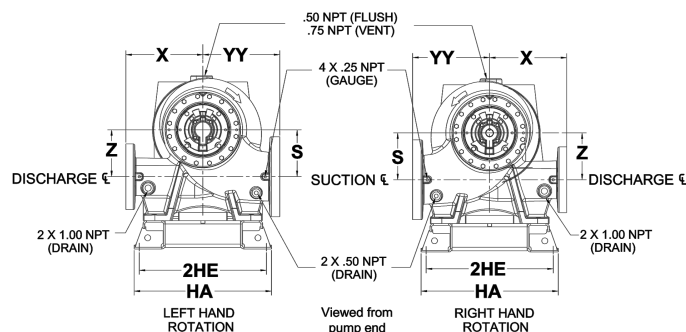
OPTIONAL MATERIALS OF CONSTRUCTION

- ☐ Galvanized Drip Pan
- ☐ Spacer Coupling

TYPE OF SEAL AND WORKING PRESSURE

- ☐ **Standard:** 175 PSIG (12 BAR) max. working pressure, flat face flanges, 125# ANSI flange drilling, Unitized mechanical seal, EPR/Carbon/Silicon Carbide, 175 PSIG (12 BAR) max. suction pressure, 0 to 300°F (-18 to 149°C)
- ☐ **Optional:** 300 PSIG (20 BAR) max. working pressure, flat face flanges, 250# ANSI flange drilling, Unitized mechanical seal, EPR/Carbon/Silicon Carbide, 200 PSIG (13.7 BAR) max. suction pressure, 0 to 300°F (-18 to 149°C)
- ☐ **Optional:** 300 PSIG (20 BAR) max. working pressure, flat face flanges, 250# ANSI flange drilling, balanced mechanical seal, EPR/Graphite loaded Silicon Carbide on Graphite loaded Silicon Carbide, 300 PSIG (20 BAR) max. suction pressure, 0 to 300°F (-18 to 149°C)





*Motor dimensions are approximate and vary by manufacturer and motor type.

**Distance to the next available hole.

FLANGE DIMENSIONS IN INCHES (MM)			
	SIZE	THICKNESS	O.D.
Discharge	10"	2.13 (54)	17.00 (432)
Suction	12"	2.25 (57)	20.25 (521)

FLANGES ARE 125# ANSI - STANDARD
250# ANSI - AVAILABLE

DIMENSIONS IN INCHES (MM)				
S	VH	X	YY	Z
11.375 (289)	13.25 (337)	19.5 (495)	19.5 (495)	11.375 (289)

Removal clearance from end
of bracket: 26 Inches (660 mm)

STANDARD COUPLER

MOTOR FRAME	DIMENSIONS - INCHES (mm) FOR STANDARD COUPLER															
	CP	HA	HB	HC*	HD	2HE	HF ₁	HF ₂ **	HG	HH	HM*	HO	HP	HQ	HR	W
324T/TS	37.9 (963)	31.4 (798)	73 (1854)	69.15 (1756)	28.75 (730)	29.52 (750)	63 (1600)	15.75 (400)	6.25 (159)	0.88 (22)	37.32 (948)	42 (1067)	5 (127)	5	9.13 (232)	20.82 (529)
326T/TS	37.9 (963)	31.4 (798)	73 (1854)	70.27 (1785)	28.75 (730)	29.52 (750)	63 (1600)	15.75 (400)	6.25 (159)	0.88 (22)	37.85 (961)	42 (1067)	5 (127)	5	9.13 (232)	20.82 (529)
364T/TS	37.9 (963)	31.4 (798)	73 (1854)	72.11 (1832)	28.75 (730)	29.52 (750)	63 (1600)	15.75 (400)	6.25 (159)	0.88 (22)	38.7 (983)	42 (1067)	5 (127)	5	9.13 (232)	20.82 (529)
365T/TS	37.9 (963)	31.4 (798)	73 (1854)	72.11 (1832)	28.75 (730)	29.52 (750)	63 (1600)	15.75 (400)	6.25 (159)	0.88 (22)	38.7 (983)	42 (1067)	5 (127)	5	9.13 (232)	20.82 (529)
404T/TS	37.9 (963)	31.4 (798)	73 (1854)	75.21 (1910)	28.75 (730)	29.52 (750)	63 (1600)	15.75 (400)	6.25 (159)	0.88 (22)	39.22 (996)	42 (1067)	5 (127)	5	9.13 (232)	20.82 (529)
405T/TS	37.9 (963)	31.4 (798)	73 (1854)	77.21 (1961)	28.75 (730)	29.52 (750)	63 (1600)	15.75 (400)	6.25 (159)	0.88 (22)	39.22 (996)	42 (1067)	5 (127)	5	9.13 (232)	20.82 (529)
444T/TS	37.9 (963)	31.4 (798)	84 (2134)	82.68 (2100)	28.75 (730)	29.52 (750)	74 (1880)	18.5 (470)	6.25 (159)	0.88 (22)	44.27 (1124)	42 (1067)	5 (127)	5	9.13 (232)	20.82 (529)
445T/TS	37.9 (963)	31.4 (798)	84 (2134)	84.28 (2141)	28.75 (730)	29.52 (750)	74 (1880)	18.5 (470)	6.25 (159)	0.88 (22)	44.27 (1124)	42 (1067)	5 (127)	5	9.13 (232)	20.82 (529)
447T/TS	37.9 (963)	31.4 (798)	84 (2134)	90.76 (2305)	28.75 (730)	29.52 (750)	74 (1880)	18.5 (470)	6.25 (159)	0.88 (22)	42.63 (1083)	42 (1067)	5 (127)	5	9.13 (232)	20.82 (529)
449T/TS	37.9 (963)	31.4 (798)	84 (2134)	91.46 (2323)	28.75 (730)	29.52 (750)	74 (1880)	18.5 (470)	6.25 (159)	0.88 (22)	42.63 (1083)	42 (1067)	5 (127)	5	9.13 (232)	20.82 (529)

Dimensions are subject to change. Not to be used for construction purposes unless certified.

Units may be built where foot/feet overhang the motor mounting platform. If overhang is unacceptable, consult factory for a custom submittal, quotation and/or lead time. A certified motor drawing will be required.

Xylem Inc.
8200 N. Austin Avenue
Morton Grove, IL 60053
Phone: (847)966-3700
Fax: (847)965-8379
www.bellgossett.com

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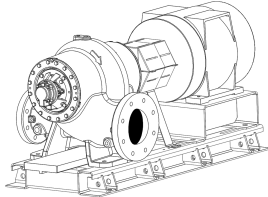
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Model VSH 10x12x13¹/₂A Double Suction Split Case Pump



SPECIFICATIONS

FLOW _____ HEAD _____

HP _____ RPM _____

VOLTS _____

CYCLE _____ PHASE _____

ENCLOSURE _____

APPROX. WEIGHT _____

SPECIALS _____

STANDARD MATERIALS OF CONSTRUCTION

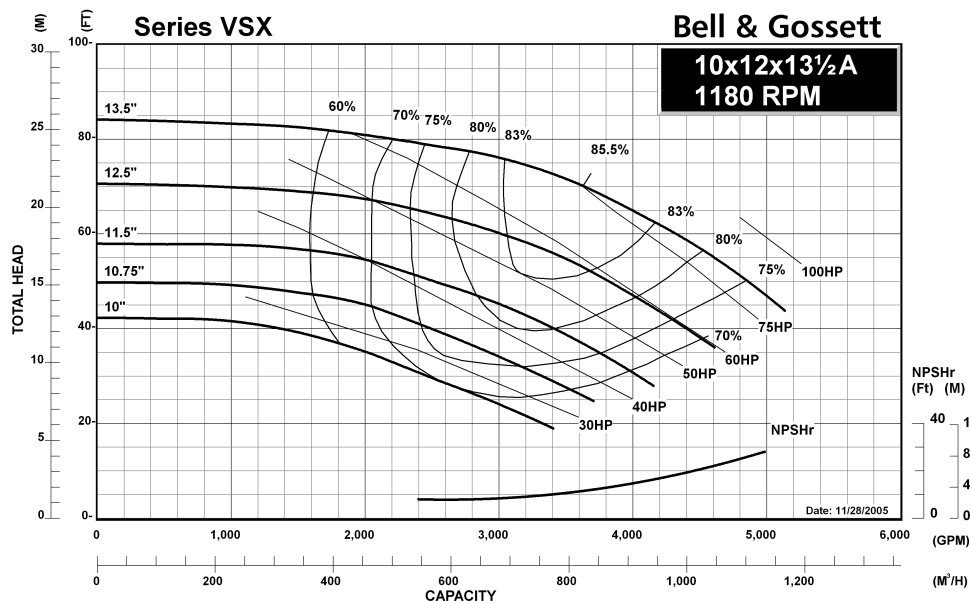
- ☒ Cast Iron Bronze Fitted
- ☒ Heavy Duty Maintenance Free Bearings
- ☒ Alignment Friendly Coupling
- ☒ Heavy Duty Groutless Baseplate
- ☒ ANSI/OSHA Coupling Guard
- ☒ ISO 1940-1:2003 Impeller Balance

OPTIONAL MATERIALS OF CONSTRUCTION

- ☐ Galvanized Drip Pan
- ☐ Spacer Coupling

TYPE OF SEAL AND WORKING PRESSURE

- ☐ **Standard:** 175 PSIG (12 BAR) max. working pressure, flat face flanges, 125# ANSI flange drilling, Unitized mechanical seal, EPR/Carbon/Silicon Carbide, 175 PSIG (12 BAR) max. suction pressure, 0 to 300°F (-18 to 149°C)
- ☐ **Optional:** 300 PSIG (20 BAR) max. working pressure, flat face flanges, 250# ANSI flange drilling, Unitized mechanical seal, EPR/Carbon/Silicon Carbide, 200 PSIG (13.7 BAR) max. suction pressure, 0 to 300°F (-18 to 149°C)
- ☐ **Optional:** 300 PSIG (20 BAR) max. working pressure, flat face flanges, 250# ANSI flange drilling, balanced mechanical seal, EPR/Graphite loaded Silicon Carbide on Graphite loaded Silicon Carbide, 300 PSIG (20 BAR) max. suction pressure, 0 to 300°F (-18 to 149°C)



JOB:

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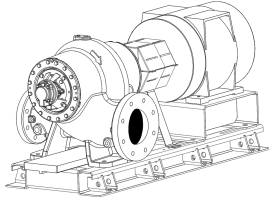
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Model VSH 10x12x13¹/₂A Double Suction Split Case Pump



SPECIFICATIONS

FLOW _____ HEAD _____

HP _____ RPM _____

VOLTS _____

CYCLE _____ PHASE _____

ENCLOSURE _____

APPROX. WEIGHT _____

SPECIALS _____

STANDARD MATERIALS OF CONSTRUCTION

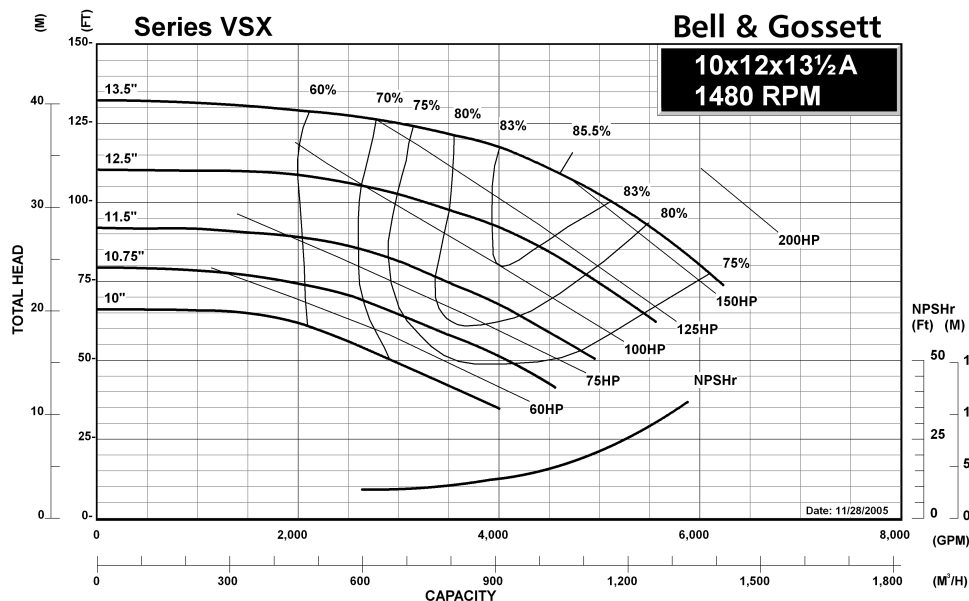
- ☒ Cast Iron Bronze Fitted
- ☒ Heavy Duty Maintenance Free Bearings
- ☒ Alignment Friendly Coupling
- ☒ Heavy Duty Groutless Baseplate
- ☒ ANSI/OSHA Coupling Guard
- ☒ ISO 1940-1:2003 Impeller Balance

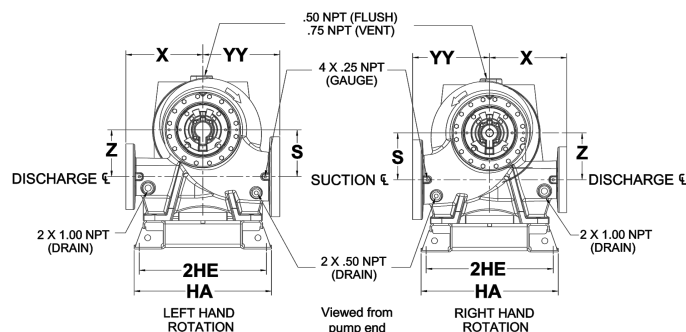
OPTIONAL MATERIALS OF CONSTRUCTION

- ☐ Galvanized Drip Pan
- ☐ Spacer Coupling

TYPE OF SEAL AND WORKING PRESSURE

- ☐ **Standard:** 175 PSIG (12 BAR) max. working pressure, flat face flanges, 125# ANSI flange drilling, Unitized mechanical seal, EPR/Carbon/Silicon Carbide, 175 PSIG (12 BAR) max. suction pressure, 0 to 300°F (-18 to 149°C)
- ☐ **Optional:** 300 PSIG (20 BAR) max. working pressure, flat face flanges, 250# ANSI flange drilling, Unitized mechanical seal, EPR/Carbon/Silicon Carbide, 200 PSIG (13.7 BAR) max. suction pressure, 0 to 300°F (-18 to 149°C)
- ☐ **Optional:** 300 PSIG (20 BAR) max. working pressure, flat face flanges, 250# ANSI flange drilling, balanced mechanical seal, EPR/Graphite loaded Silicon Carbide on Graphite loaded Silicon Carbide, 300 PSIG (20 BAR) max. suction pressure, 0 to 300°F (-18 to 149°C)





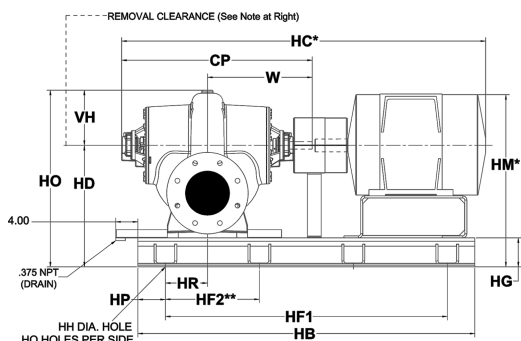
FLANGE DIMENSIONS IN INCHES (MM)			
	SIZE	THICKNESS	O.D.
Discharge	10"	2.13 (54)	17.00 (432)
Suction	12"	2.25 (57)	20.25 (521)

FLANGES ARE 125# ANSI - STANDARD
250# ANSI - AVAILABLE

DIMENSIONS IN INCHES (MM)				
S	VH	X	YY	Z
11.375 (289)	13.25 (337)	19.5 (495)	19.5 (495)	11.375 (289)

Removal clearance from end
of bracket: 26 Inches (660 mm)

SPACER COUPLER



*Motor dimensions are approximate and vary by manufacturer and motor type.

**Distance to the next available hole.

MOTOR FRAME	DIMENSIONS - INCHES (mm) FOR SPACER COUPLER															
	CP	HA	HB	HC*	HD	2HE	HF ₁	HF ₂ **	HG	HH	HM*	HO	HP	HQ	HR	W
324T/TS	37.9 (963)	31.4 (798)	84 (2134)	78.4 (1991)	28.75 (730)	29.52 (750)	74 (1880)	18.5 (470)	6.25 (159)	0.88 (22)	37.32 (948)	42 (1067)	5 (127)	5	9.13 (232)	20.82 (529)
326T/TS	37.9 (963)	31.4 (798)	84 (2134)	79.52 (2020)	28.75 (730)	29.52 (750)	74 (1880)	18.5 (470)	6.25 (159)	0.88 (22)	37.85 (961)	42 (1067)	5 (127)	5	9.13 (232)	20.82 (529)
364T/TS	37.9 (963)	31.4 (798)	84 (2134)	81.36 (2067)	28.75 (730)	29.52 (750)	74 (1880)	18.5 (470)	6.25 (159)	0.88 (22)	38.7 (983)	42 (1067)	5 (127)	5	9.13 (232)	20.82 (529)
365T/TS	37.9 (963)	31.4 (798)	84 (2134)	81.36 (2067)	28.75 (730)	29.52 (750)	74 (1880)	18.5 (470)	6.25 (159)	0.88 (22)	38.7 (983)	42 (1067)	5 (127)	5	9.13 (232)	20.82 (529)
404T/TS	37.9 (963)	31.4 (798)	84 (2134)	83.96 (2133)	28.75 (730)	29.52 (750)	74 (1880)	18.5 (470)	6.25 (159)	0.88 (22)	39.22 (996)	42 (1067)	5 (127)	5	9.13 (232)	20.82 (529)
405T/TS	37.9 (963)	31.4 (798)	84 (2134)	85.96 (2183)	28.75 (730)	29.52 (750)	74 (1880)	18.5 (470)	6.25 (159)	0.88 (22)	39.22 (996)	42 (1067)	5 (127)	5	9.13 (232)	20.82 (529)
444T/TS	37.9 (963)	31.4 (798)	94 (2388)	91.43 (2322)	28.75 (730)	29.52 (750)	84 (2134)	16.8 (427)	6.25 (159)	0.88 (22)	44.27 (1124)	42 (1067)	5 (127)	6	9.13 (232)	20.82 (529)
445T/TS	37.9 (963)	31.4 (798)	94 (2388)	93.03 (2363)	28.75 (730)	29.52 (750)	84 (2134)	16.8 (427)	6.25 (159)	0.88 (22)	44.27 (1124)	42 (1067)	5 (127)	6	9.13 (232)	20.82 (529)
447T/TS	37.9 (963)	31.4 (798)	94 (2388)	99.51 (2528)	28.75 (730)	29.52 (750)	84 (2134)	16.8 (427)	6.25 (159)	0.88 (22)	42.63 (1083)	42 (1067)	5 (127)	6	9.13 (232)	20.82 (529)
449T/TS	37.9 (963)	31.4 (798)	94 (2388)	100.21 (2545)	28.75 (730)	29.52 (750)	84 (2134)	16.8 (427)	6.25 (159)	0.88 (22)	42.63 (1083)	42 (1067)	5 (127)	6	9.13 (232)	20.82 (529)

Dimensions are subject to change. Not to be used for construction purposes unless certified.

Units may be built where foot/feet overhang the motor mounting platform. If overhang is unacceptable, consult factory for a custom submittal, quotation and/or lead time. A certified motor drawing will be required.

These dimensions are valid when using the Woods Duraflex spacer coupling option. For dimensions on Falk SteelFlex coupling options, consult factory for a special submittal drawing.