

JOB:	REPRESENTATIVE:	
UNIT TAG:	ORDER NUMBER:	DATE:
ENGINEER:	SUBMITTED BY:	DATE:
CONTRACTOR:	APPROVED BY:	DATE:



DESCRIPTION

The TECHNOFORCE HVAC Package System is configurable with either 2 or 3 Bell & Gossett e-1531 pumps. System control is sensorless with each package pre-programmed at our facility. Optional flow splits ensure complete system redundancy and peace of mind for your HVAC pumping needs. (Three pump configuration pictured above.)

TECHNOFORCE™ HVAC PACKAGE SYSTEM

460 V-2 Pumps

CONSTRUCTION MATERIALS:

- 304 SS Grooved Manifolds
- Cast Iron ASTM A48 Class 30B Pump Casing
- 304 Stainless Steel Impeller
- 304 Stainless Steel Shaft Sleeves
- Carbon/Ceramic/Buna Mechanical Seal Assembly

OPERATING DATA:

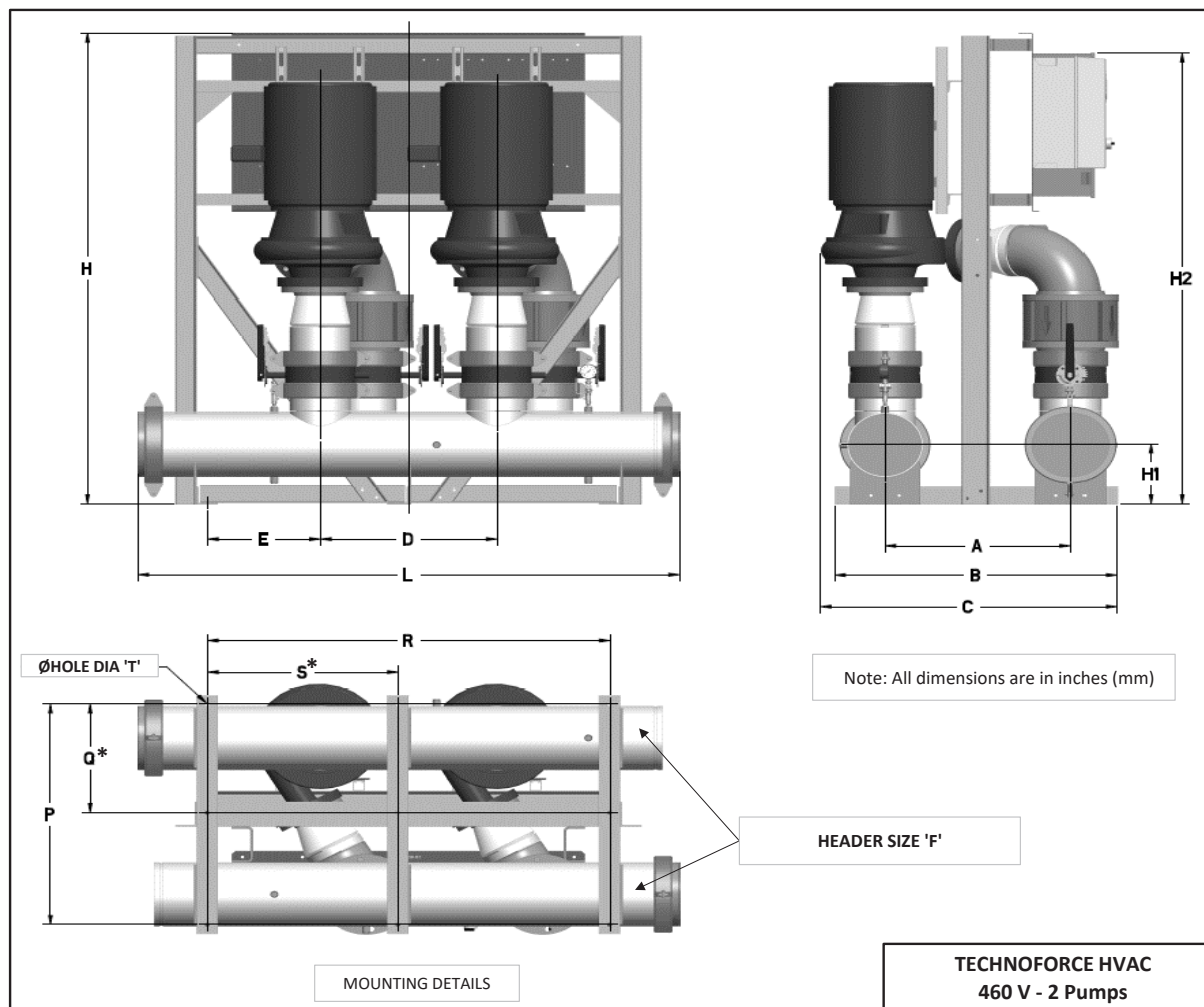
- 2 Pump Configuration
- Up to 2280 GPM (2 Pumps) 518 m³/h
- Up to 110 Feet of Head (34m) and 175 PSI max working pressure
- 230, 460 and 575V Configurations Available
- UL Type 1 Control Enclosures and UL Type 12 VFD Enclosures are Standard
- Trending Screen
- Dynamic Flow Loss Compensation
- BACnet MSTP or IP; MODBUS® Serial or TC

SKID PART NUMBER	A	B	C	H	H1	H2	E	D	L	Wt. lb(kg)
HPS2E5BD284S1D8MP10BG	26.25" (667)	40" (1016)	42" (1067)	79" (2007)	10" (254)	75.6" (1920)	16" (406)	25" (635)	76.68" (1948)	3709 (1682.4)
HPS2E4BD256S1D8LP08BG	20.04" (509)	32" (813)	34.75" (883)	74.5" (1892)	7.63" (194)	71.1" (1806)	13" (330)	26" (660)	79.68" (2024)	2594 (1176.6)
HPS2E3AD256S1D4LP08BG	20.56" (522)	32" (813)	32.75" (832)	74.5" (1892)	7.63" (194)	71.1" (1806)	13" (330)	26" (660)	79.68" (2024)	2560 (1161.2)
HPS2E3BD254S1D8KP08BG	21.75" (552)	32" (813)	34.13" (867)	74.5" (1892)	7.63" (194)	71.1" (1806)	17" (432)	26" (660)	79.68" (2024)	2454 (1113.1)
HPS2E2AD254S1D4KP06BG	18.31" (465)	34" (864)	35.75" (908)	74" (1880)	6.63" (168)	70.6" (1793)	7.5" (191)	19" (483)	48" (1219)	1475 (669)
HPS2E25B215S1D8JP06BG	17.63" (448)	34" (864)	35.38" (899)	74" (1880)	6.63" (168)	70.6" (1793)	8.25" (210)	19" (483)	48" (1219)	1611 (730.7)
HPS2E2BD213S1D8HP06BG	18.81" (478)	34" (864)	35" (889)	74" (1880)	7" (178)	70.6" (1793)	8.25" (210)	19" (483)	48" (1219)	1521 (689.9)

SKID PART NUMBER	MOUNTING DETAILS					HEADER SIZE 'F'
	P	Q*	R	S*	HOLE DIA 'T'	
HPS2E5BD284S1D8MP10BG	37" (940)	18.8" (478)	57" (1448)	27" (686)	0.625" (16)	10" (254)
HPS2E4BD256S1D8LP08BG	29" (737)	NA	63" (1600)	30" (762)	0.625" (16)	8" (203)
HPS2E3AD256S1D4LP08BG	29" (737)	NA	63" (1600)	30" (762)	0.625" (16)	8" (203)
HPS2E3BD254S1D8KP08BG	29" (737)	NA	63" (1600)	30" (762)	0.625" (16)	8" (203)
HPS2E2AD254S1D4KP06BG	32" (813)	NA	31" (787)	NA	0.625" (16)	6" (152)
HPS2E25B215S1D8JP06BG	32" (813)	NA	31" (787)	NA	0.625" (16)	6" (152)
HPS2E2BD213S1D8HP06BG	32" (813)	NA	31" (787)	NA	0.625" (16)	6" (152)

Q*, S* = These dimensions are not necessarily applicable for all packages. NA (Not Applicable) is mentioned for such cases in the table. All dimensions are in inches (mm). Dimensions are subject to change. Not to be used for construction purposes unless certified.

DRAWING



Xylem Product Cybersecurity

Xylem values your system security and the availability of your critical services. For more information on Xylem cybersecurity practices or to contact the cybersecurity team please visit xylem.com/security.



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