

Pump End Parts For Close-Coupled or Frame Mounted Configuration

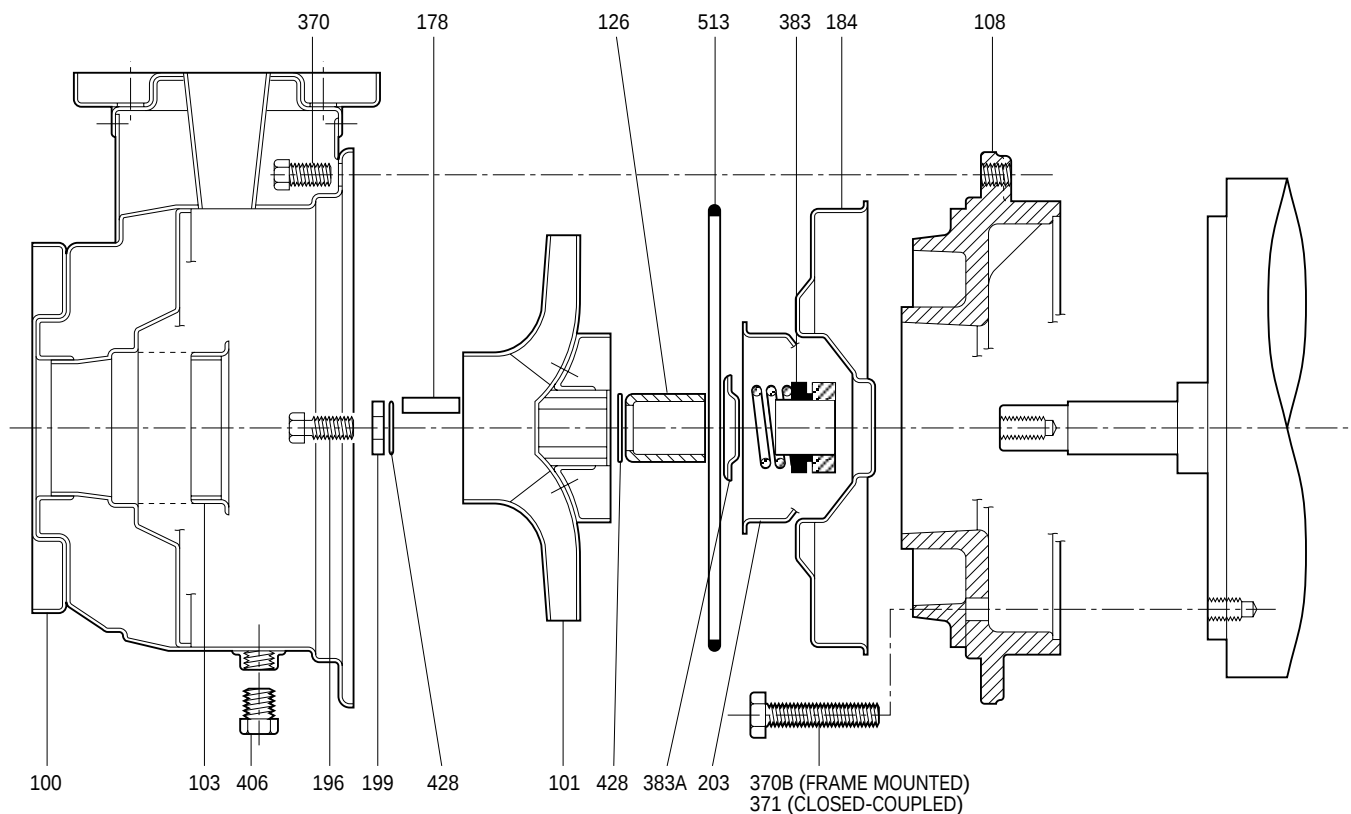
Note: For S-Group power frame individual parts
see S-Group Power Frame repair parts page.

Repair Parts

MODEL

SST S-Group

Effective September, 1990



FASTENER SIZING KEY – NOMINAL SIZE/TYPE/LENGTH

13L38	3/8" Socket head x 3/4" lg.
13L40	1/2" Hex head x 2 1/4" lg.
13L41	1/2" Socket head x 1 3/4" lg.
13L43	3/8" Hex head x 2 1/4" lg.
13L86	1/2" Hex head x 1 1/4" lg. with 1/2" nut

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Item No.	Part Description	Materials	6" Impellers				8" Impellers			10" Impellers	Max. Wt. lbs.
			1 x 2–6	1½ x 2–6	1½ x 2½–6	2 x 2½–6	1 x 2–8	1½ x 2–8	1½ x 2½–8	1 x 2–10	
			Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	
100	Casing with wear ring	AISI type 304 SS	1L129	1L130	1L231	1L332	1L135	1L136	1L237	1L141	17
101	Impeller		6½ 2L111	6½ 2L111	6½ 2L211	6½ 2L611	7¾ 2L421	7¾ 2L421	7¾ 2L521	10⅞ 2L431	7
			6⅝ 2L113	6⅝ 2L113	6⅝ 2L213	6⅝ 2L613	7½ 2L423	7½ 2L423	7½ 2L523	9⅜ 2L422	
			5⅝ 2L117	6⅞ 2L115	6⅞ 2L215	6⅞ 2L615	6⅝ 2L427	6⅝ 2L427	7¼ 2L525	9¼ 2L436	
			5⅝ 2L119	5⅝ 2L117	5⅝ 2L217	5⅝ 2L617	6½ 2L111	6½ 2L111	7⅞ 2L527	8⅞ 2L433	
			4⅝ 2L104	5⅝ 2L119	5⅝ 2L219	5½ 2L619	5⅝ 2L617	6⅝ 2L113	6¾ 2L529	8¼ 2L437	
			4⅝ 2L102	5⅝ 2L101	5⅞ 2L201	5⅝ 2L301	5⅝ 2L119	6⅞ 2L115		7⅞ 2L435	
			4⅞ 2L103	4⅝ 2L102	4⅝ 2L202	5⅞ 2L303				7¾ 2L421	
				4⅞ 2L103	4¾ 2L203	4⅝ 2L305					
					4⅝ 2L204	4⅝ 2L307					
103	Wear ring, casing		4L101		4L102	4L103	4L101		4L102	4L101	–
184	Seal housing (includes wear ring as noted)		1L104 without wear ring			1L106 with wear ring	1L106 with wear ring			1L115 with wear ring	3
203	Wear ring, seal housing		none				4L201				–
126	Shaft sleeve	AISI type 300 SS	4K66								–
178	Impeller key		4K11								–
196	Impeller bolt		13K43								–
199	Impeller washer		13L39								–
106	Adapter for close-coupled (104JM-180JM) and S-group power frame	Cast iron ASTM A48 CL20	1L50				1L52			1L97	25
	Adapter for close-coupled (210JM-250JM motors)		1L51				1L53			1L96	29
370	Casing bolting (8) required	AISI type 300 SS	13L38							13L86	–
371	Adapter bolt (4) required for close-coupled	Carbon steel SAE 1200 series	13L43 (with 1L50, 1L52, 1L97 adapters) 13L41 (with 1L51, 1L53, 1L96 adapters)								–
370B	Adapter bolt for frame mounted		13L43 (with 1L50, 1L52, 1L97 adapters)								–
383	Mechanical seal standard duty	Carbon/ceramic	10K13								½
	Mechanical seal high temperature	Carbon/Ni-resist	10K19								
	Mechanical seal chemical duty	Carbon/ceramic	10K25								
	Mechanical seal severe duty/high temp.	Carbon/tung. carb.	10K27								
383A	Seal spring retainer	AISI type 300 SS	4L45 (replace with mechanical seal assembly)								–
408	Drain plug ⅝" plug		13L42								–
428	Impeller gasket set	Mylar	5L73								–
513	O-ring – casing	BUNA-N	5L40				5L41			5L69	–
	O-ring – casing (optional)	Viton	5L42				5L43			5L71	–

NOTE: For pricing refer to published Parts Price List using "L" or "K" number above.

Goulds Pumps