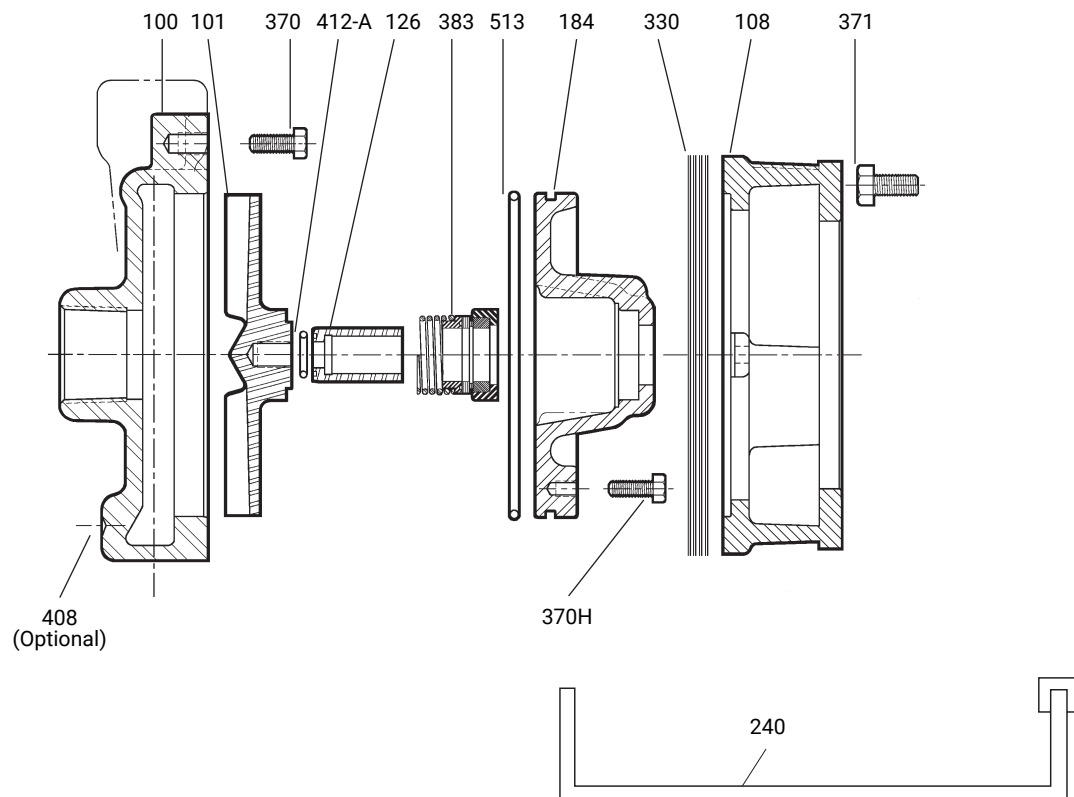


ICS/ICS-F Repair Parts

For XS-Group power frame individual parts, see XS-Group power frame repair parts page.



ICS-F frame mounted configurations were discontinued in August 2025.

Replacement parts listing			Part order no.	
Item No.	Description	Materials of construction	1 SS 1 x 1½ – 5	2 SS 1½ x 1½ – 5
100	Casing	AISI 316 SS	1K278	1K279
101	Impeller		see impeller reference chart	
108	Adapter	Cast iron	1K281	
126	Shaft sleeve	AISI 316 SS	4K382	
184	Seal housing		1K280	
240	Motor support	Steel	9K187	
	Rubber channel	Rubber	9K188	
330	Shim pack	Plastic	4K383	
370	H.H. screw, adapter to casing	AISI 316 SS	13K157	
370H	H.H. screw, adapter to seal hsg.		13K257	
371	H.H. screw, adapter to motor		13K69	
383	Mechanical seal	standard Carbon/sil car/viton	10K124	
		optional Carbon/sil car/EPR	10K125	
		optional Sil car/sil car/viton	10K141	
412A	O-ring, impeller	Viton	5K215	
		EPR	5K221	
513	O-ring, casing	Viton	5K216	
		EPR	5K222	

Impeller reference chart	
Part no.	Diameter
2K499	5 ³ / ₈
2K500	5 ¹ / ₈
2K501	5
2K502	4 ⁷ / ₈
2K503	4 ³ / ₄
2K504	4 ¹ / ₂
2K505	4 ¹ / ₄
2K506	3 ¹⁵ / ₁₆
2K507	3 ³ / ₄
2K508	3 ¹ / ₂
2K509	3 ³ / ₈
2K510	3 ³ / ₁₆
2K511	3

Note: For complete power frame assembly use part #14L61.

Note: For motor pricing see end suction price booklet.



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Learn more about
ICS pumps:



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