



Full Circle®

All Stainless Steel Double Band

257

IMPORTANT LINKS

Click appropriate words to go to:

[Standard Limited Warranty](#)

[Sales Terms & Conditions](#)

[Freight Policy](#)

[Returns Policy](#)

[Corrosion & Product Selection Notice](#)



THIS PRODUCT DOES NOT RESTRAIN PIPE MOVEMENT. Proper anchoring is required to prevent pipe pullout. Failure to anchor or improper anchoring can result in dangerous pipe content escape, property damage, serious injury, or death. Read the product installation instructions prior to installing this product.

Description: A double-band cast clamp designed to provide 360° pressure and complete leak repair

Application: For hot soil and other corrosive environments.

Key Features:

- Designed with "hot" soils in mind
- Standard widths 7.5", 15" and 22.5"
- Removable lugs to allow installation in tight places
- Drop-in bolts in the joint to be opened to ease installation
- Maximum support and reinforcement provided by a 360° gasket seal
- The ultimate in corrosion resistant repair clamps - no welded parts
- Range up to .80" in the double band

Materials Specifications (subject to change):

BAND: Stainless Steel Type 304

LUGS: CF8 austenitic Cast Stainless Steel (304 Equivalent)

GASKET: Nitrile (Buna N) to produce superior storage and performance characteristics while resisting water, acids, alkalies, most aliphatic hydrocarbon and other chemicals

Temperature Range: -20° F to +180° F

BRIDGE PLATE: 304 Stainless Steel recessed flush and bonded to gasket

BOLTS: 304 Stainless Steel bolts with rolled threads, fluoropolymer coated to prevent galling

Working Pressure: Up to 200 PSI

Pipe Applications: Cast Iron, Ductile Iron, Asbestos Cement, PVC, HDPE, Steel, Copper, Fiberglass, and other types of pipe. (Use on HDPE requires spring washers)

Sizes (in inches): 4, 6, 8, 10, 12



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STANDARD				CATALOG NUMBER	METRIC			
NOM. SIZE INCHES	O.D. RANGE INCHES	WIDTH INCHES	WT. EACH LBS.		NOM. SIZE MM	O.D. RANGE MM	WIDTH MM	WT. EACH KG.
4	4.74-5.54	7.5	15	257-00048007-000	100	121-141	190	6.9
	4.74-5.54	15	29	257-00048015-000		121-141	381	13.7
	4.74-5.54	22.5	45	257-00048022-000		121-141	572	20.6
6	6.84-7.64	7.5	16	257-00069007-000	150	174-194	190	7.4
	6.84-7.64	15	32	257-00069015-000		174-194	381	14.7
	6.84-7.64	22.5	48	257-00069022-000		174-194	572	22.1
8	8.99-9.79	7.5	20	257-00090507-000	200	229-248	190	9.2
	8.99-9.79	15	40	257-00090515-000		229-248	381	18.3
	8.99-9.79	22.5	61	257-00090522-000		229-248	572	27.5
10	11.04-11.84	7.5	22	257-00111007-000	250	281-310	190	10.1
	11.04-11.84	15	44	257-00111015-000		281-310	381	20.2
	11.04-11.84	22.5	67	257-00111022-000		281-310	572	30.2
10	11.60-12.40	7.5	44	257-00116007-000	250	295-314	190	10.1
	11.60-12.40	15	44	257-00116015-000		295-314	381	20.2
	11.60-12.40	22.5	67	257-00116022-000		295-314	572	30.2
12	13.14-13.94	7.5	23	257-00132007-000	300	334-364	190	10.5
	13.14-13.94	15	46	257-00132015-000		334-364	381	21.1
	13.14-13.94	22.5	70	257-00132022-000		334-364	572	31.6
12	13.65-14.45	7.5	24	257-00136507-000	300	347-372	190	11.0
	13.65-14.45	15	48	257-00136515-000		347-372	381	22.0
	13.65-14.45	22.5	73	257-00136522-000		347-372	572	33.0