

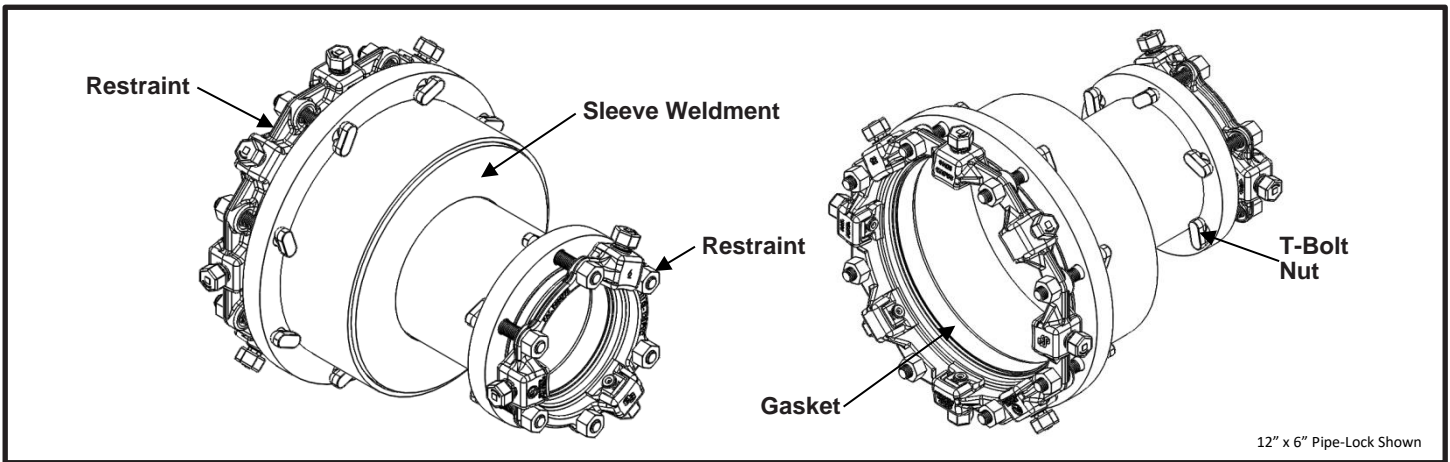


Smith-Blair
a xylem brand

SPECIFICATION

PIPE-LOCK™ STEEL RESTRAINT COUPLING

MODEL 474



APPLICATIONS

- **Typical Uses**
 - Reducing coupling to join and restrain plain-end ductile iron pipe ends of different outside diameters
 - Reducing coupling to join and restrain plain-end carbon steel pipe ends of different outside diameters
- **Standard Pipe Size**
 - DI sized 3" - 48" nominal
 - IPS sized 3" - 12" nominal
- **Type of Pipe**
 - Ductile Iron, Carbon Steel
- **Working Pressure**
 - DI pipe sizes 3" - 16" = 350 psi, 18" - 48" = 250 psi
 - IPS pipe sizes 3" - 12" = 250 psi

The pressure rating for Pipe-Lock™ will be the lower of the two pipes when coupling/ restraining together pipes with different pressure ratings.

MATERIALS

- **Sleeve**
 - See 477 specification document
- **Restraint**
 - See 111 specification document
- **Gasket**
 - Styrene Butadiene Rubber (SBR) per AWWA C111/A21.11
 - Compounded to resist water, oil, natural gas, acids, alkalies, most (aliphatic) hydrocarbon fluids, and many other chemicals
 - Temperature range: -20°F to +180°F
 - Permanently marked with part number and pipe size range for proper selection
- **T-Bolt**
 - HSLA Carbon Steel per AWWA C111/A21.11
 - Size:
 - 3" nominal pipe size = 5/8" - 11 UNC
 - 4" - 24" nominal pipe size = 3/4" - 10 UNC
 - 30" - 36" nominal pipe size = 1-0" - 8 UNC
 - 42" - 48" nominal pipe size = 1-1/4" - 7 UN
 - Rolled threads for improved physical characteristics, greater thread accuracy, and smooth surface finish



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- Nut
 - HSLA Carbon Steel per AWWA C111/A21.11
 - Size:
 - 3" nominal pipe size = 5/8" – 11 UNC, Heavy Hex Semi-Finished
 - 4" – 24" nominal pipe size = 3/4" – 10 UNC, Heavy Hex Semi-Finished
 - 30" – 36" nominal pipe size = 1-0" – 8 UNC, Heavy Hex Semi-Finished
 - 42" – 48" nominal pipe size = 1-1/4" – 7 UN, Heavy Hex Semi-Finished

LISTINGS

- Certified to NSF/ANSI 61 and NSF/ANSI 372
- Meets applicable portions of AWWA C219
- Flexi-Coat® Fusion-Bonded Epoxy Coating meets requirements of AWWA C213

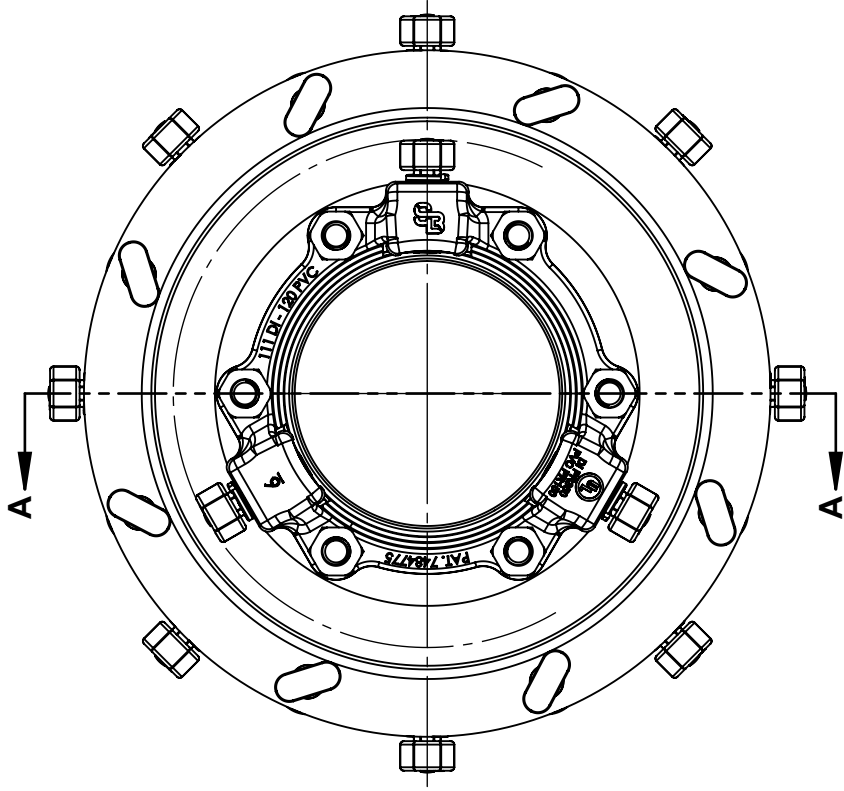
OPTIONS

- Type 304 Stainless Steel hardware with fluoropolymer coated nuts to prevent galling
- Type 316 Stainless Steel hardware with fluoropolymer coated nuts to prevent galling
- Multi-Seal Gasket 4" - 12"
- Alternative gasket material (e.g. Buna-N, EPDM, etc.)

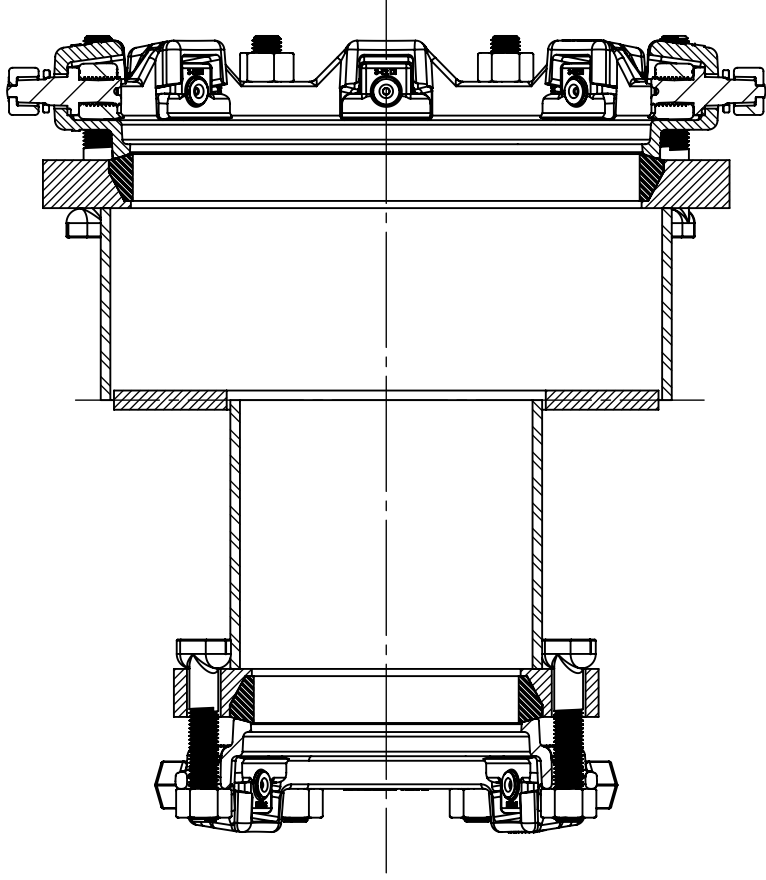
NOTES

- These product specifications were correct at the time of publication and are subject to change without notice
- Pipe-Lock™ is a trademark of Smith-Blair Inc.
- See the Smith-Blair web site for part numbers and ordering information
- See the Smith-Blair web site for warranty information
- See the Smith-Blair web site for corrosion notice

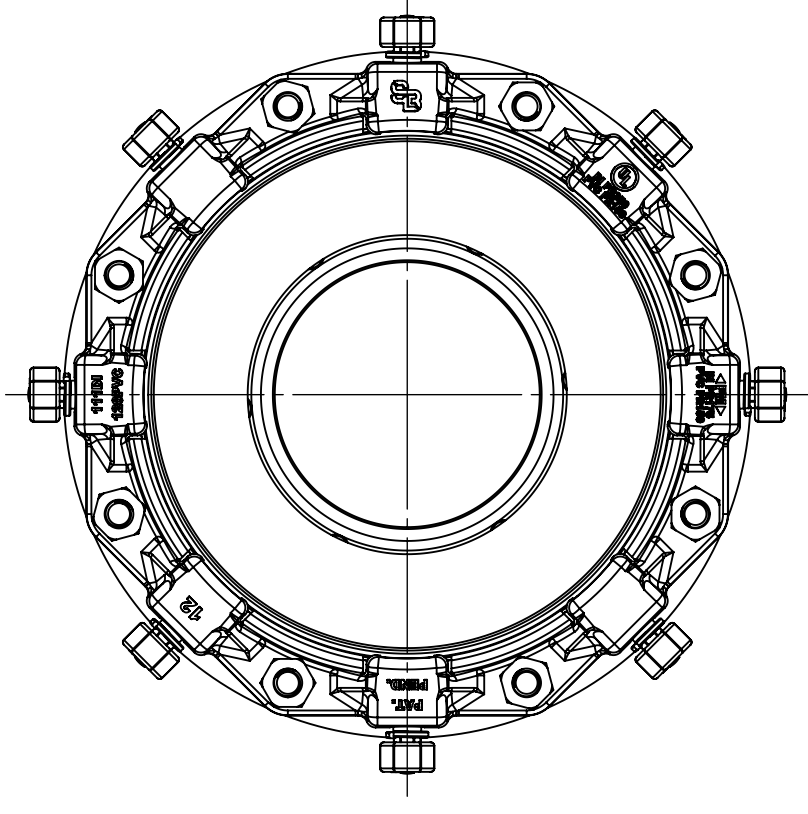
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SMALL O.D.



SECTION A-A



LARGE O.D.

DI/STEEL X DI/STEEL (DI 3" - 48" & IPS 3" - 12")

NOTES:

1. SEE SMITH-BLAIR CATALOG FOR ADDITIONAL DETAILS
2. 12" X 6" COUPLING SHOWN OTHER SIZES SIMILAR
3. SEE MODEL 477 AND 111 SPECIFICATIONS FOR ADDITIONAL DETAILS

TOLERANCES U.N.O. XX= ±.03 XXX= ±.015 FRACTIONS= ±.01 ANGLES= ±1° MACH. FIN.	NOTES: REMOVE BURRS AND SHARP EDGES DO NOT SCALE DWG.	APP'D	DATE
	SCALE: N/A	CK'D	DATE
	ALL DIMENSIONS ARE IN INCHES.	DRN	CHD
TITLE SPECIFICATION PIPE-LOCK™ STEEL RESTRAINT COUPLING MODEL 474			
SMITH-BLAIR, Inc. TEXARKANA, ARKANSAS		P/N	N/A
		DWG. NO.	REV.
		SPEC_474.DRW	1 OF 1 SHEET
			8/6/20