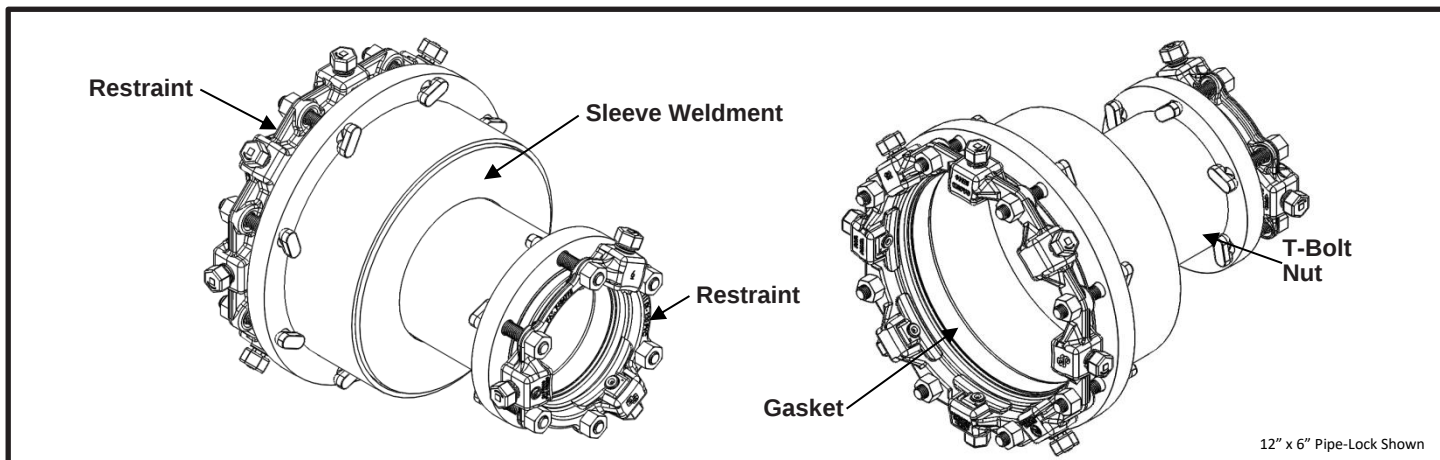


SPECIFICATION

PIPE-LOCK™ STEEL RESTRAINT COUPLING

MODEL 475



APPLICATIONS

- **Typical Uses**
 - Reducing coupling to join and restrain plain-end PVC pipe ends of different outside diameters
- **Standard Pipe Size**
 - DI sized 4" - 36" nominal
 - IPS sized 3" - 12" nominal
- **Type of Pipe**
 - PVC

Suitable applications for PVC are limited to SDR 26 or heavier wall pipe as defined by ASTM D2241
- **Working Pressure**
 - Rated at pressure rating of the PVC pipe installed on
 - DI pipe sizes 4" - 24" = 250 psi, 30" = 150 psi, 36" = 125 psi
 - IPS pipe sizes 3" - 12" = 250 psi

The pressure rating for Pipe-Lock™ will be the lower of the two pipes when coupling/ restraining together pipes with different pressure ratings.

MATERIALS

- **Sleeve**
 - See 477 specification document
- **Restrainer**
 - See 120 specification document
- **Gasket**
 - Styrene Butadiene Rubber (SBR) per AWWA C111/A21.11
 - Compounded to resist water, oil, natural gas, acids, alkalies, most (aliphatic) hydrocarbon fluids, and many other chemicals
 - Temperature range: -20°F to +180°F
 - Permanently marked with part number and pipe size range for proper selection
- **T-Bolt**
 - HSLA Carbon Steel per AWWA C111/A21.11
 - Size:
 - 3" nominal pipe size = 5/8" – 11 UNC
 - 4" – 24" nominal pipe size = 3/4" – 10 UNC
 - 30" – 36" nominal pipe size = 1-0" – 8 UNC
 - Rolled threads for improved physical characteristics, greater thread accuracy, and smooth surface finish



SPECIFICATION

PIPE-LOCK™ STEEL RESTRAINT COUPLING

MODEL 475

- Nut
 - HSLA Carbon Steel per AWWA C111/A21.11
 - Size:
 - 3" nominal pipe size = 5/8" – 11 UNC, Heavy Hex Semi-Finished
 - 4" – 24" nominal pipe size = 3/4" – 10 UNC, Heavy Hex Semi-Finished
 - 30" – 36" nominal pipe size = 1-0" – 8 UNC, Heavy Hex Semi-Finished

LISTINGS

- Certified to NSF/ANSI 61 and NSF/ANSI 372
- Meets applicable portions of AWWA C219
- Flexi-Coat® Fusion-Bonded Epoxy Coating meets requirements of AWWA C213

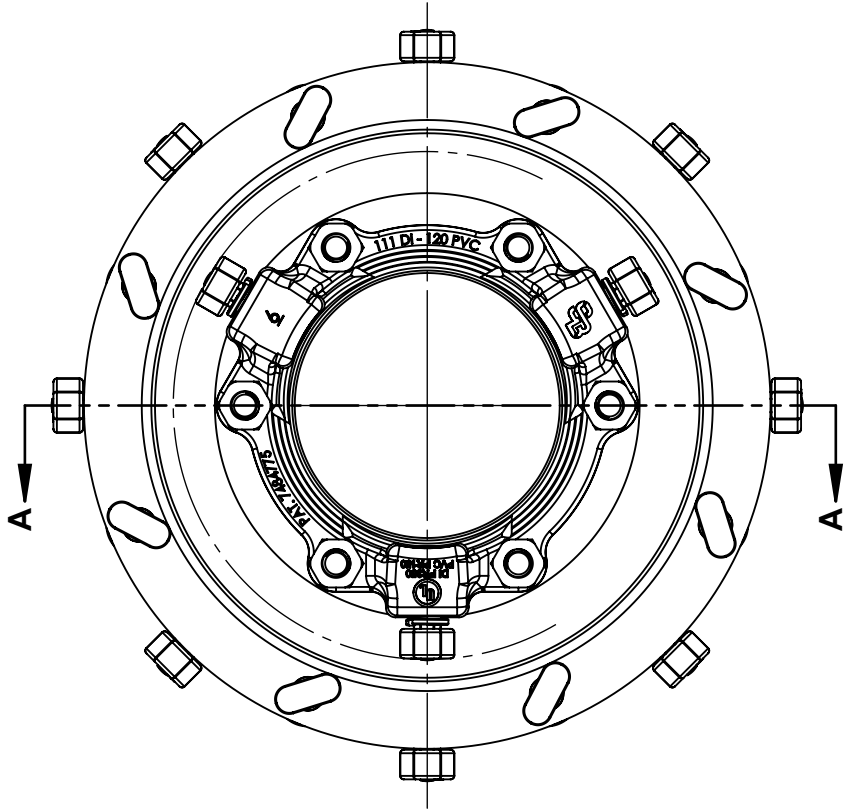
OPTIONS

- Type 304 Stainless Steel hardware with fluoropolymer coated nuts to prevent galling
- Type 316 Stainless Steel hardware with fluoropolymer coated nuts to prevent galling
- Multi-Seal Gasket 4" - 12"
- Alternative gasket material (e.g. Buna-N, EPDM, etc.)

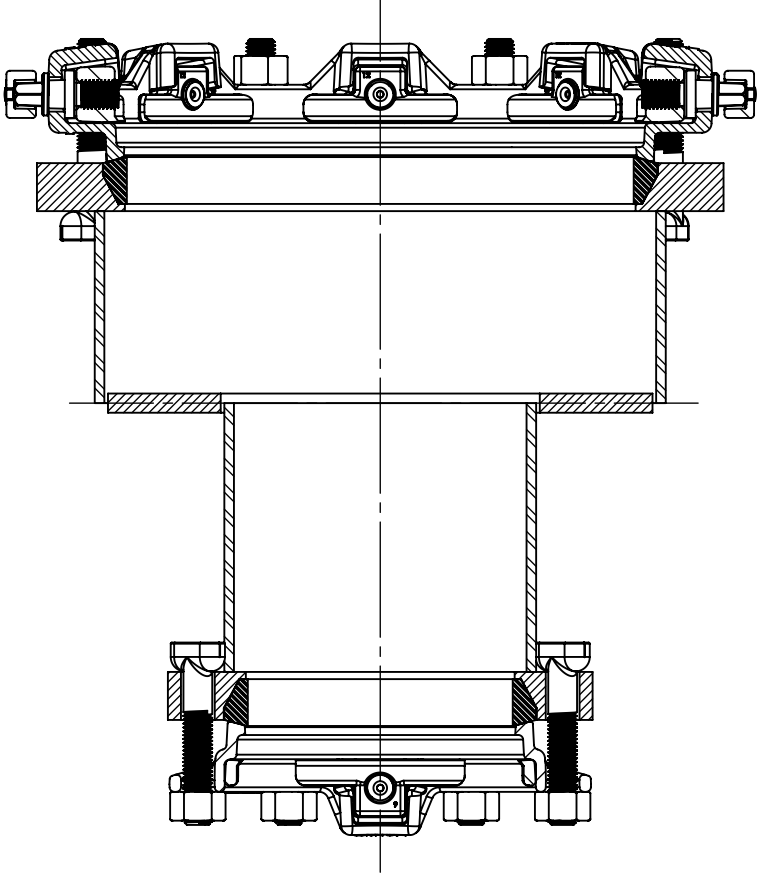
NOTES

- These product specifications were correct at the time of publication and are subject to change without notice
- Pipe-Lock™ is a trademark of Smith-Blair Inc.
- See the Smith-Blair web site for part numbers and ordering information
- See the Smith-Blair web site for warranty information
- See the Smith-Blair web site for corrosion notice

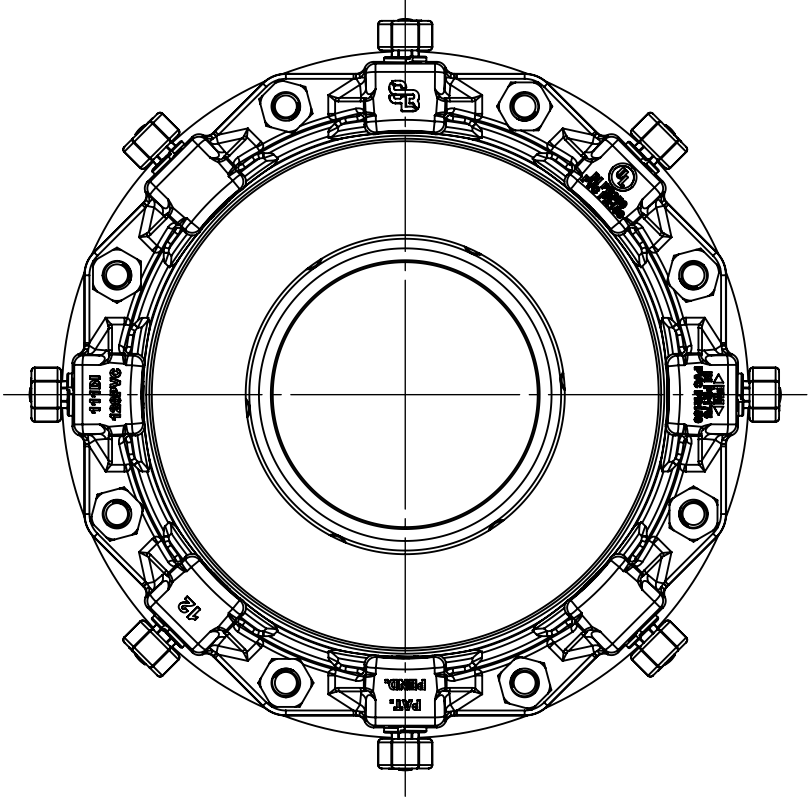
30 Globe Ave, Texarkana, AR 71854
Ph: 870-773-5127 • Fax: 870-773-5212
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SMALL O.D.



SECTION A-A



LARGE O.D.

PVC X PVC

NOTES:

- 1. SEE SMITH-BLAIR CATALOG FOR ADDITIONAL DETAILS
- 2. 12" X 6" COUPLING SHOWN OTHER SIZES SIMILAR3.
- 3. SEE MODEL 477 AND 120 SPECIFICATIONS FOR ADDITIONAL DETAILS

TOLERANCES U.N.O. XX= +.03 XXX= +.015 FRACTIONS= ANGLES=+1° MACH. FIN=	NOTES: REMOVE BURRS AND SHARP EDGES DO NOT SCALE DWG.	APP'D	DATE	
		CK'D	DATE	
	SCALE: N/A	DRN	CHD	DATE 10/19/15
TITLE SPECIFICATION PIPE-LOCK™ STEEL RESTRAINT COUPLING MODEL 475				
SMITH-BLAIR, Inc. TEXARKANA, ARKANSAS		P/N N/A		
		SPEC_475.DRW		1 OF 1 SHEET
		DWG. NO.		8/6/20 REV.