

Xylem technologies enable customized heating/cooling system for sustainable packaging business in the US

Challenge

A sustainable packaging operation was looking for a more efficient and reliable system to control the temperature of coolant in a tank used to manufacture aluminium cans. During the manufacturing process, oil is passed out of the tank to be heated or cooled, and then is transferred back into the tank. The existing system had to be modified because the electric heaters being used could not provide sufficient heat (115° F) and a chilling component needed to be added to the system.

Solution

Xylem's channel partner Anderson Process was tasked with designing a bespoke system that could efficiently and reliably heat and cool the oil to the desired temperatures. Space was limited, so it was important that the skid be compact enough to fit neatly into the available area. The team custom engineered a skid incorporating an assortment of fluid handling components, including a Goulds Water Technology e-SH pump and two Standard Xchange heat exchangers - one for heating and the other for cooling.

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Standard Xchange's broad portfolio of products includes gasketed plate, brazed plate, pre-engineered shell and tube, air-cooled, and custom shell and tube heat exchangers. They're custom engineered according to project requirements. This means the most suitable heat exchanger - in this case our P14 Gasket - is expertly matched to the specific needs of a project, to maximize productivity and reliability.

In the upgraded system, the pump successfully transfers the oil from the tank through the relevant gasket heat exchanger, and then pumps it back into the tank. Operating conditions required the pump were 3% coolant with 1.5% tramp and aluminium particle fines approximately five microns in size.



The system, designed by Anderson Process and featuring Xylem technology, efficiently heats up 6,000 gallons of oil within the required 30-60 minutes and holds the desired temperature.

CHALLENGE:

Develop a bespoke, stand-alone and reliable heating/cooling system that can fit within a compact space.

PROJECT HIGHLIGHTS:

- The custom solution complements the existing system, making it more reliable and efficient.
- The customized, unique system was designed within a tight time frame.
- The compact solution is housed on a single skid.
- Manual valves allow for easy maintenance.
- Pressure and temperature ports future-proof the system, allowing automation capabilities to be added.

SOLUTION:

- Goulds Water Technology e-SH pump
- Two Standard Xchange P14 Gasket heat exchangers
- Two Assured Automation two-way air actuated ball valves
- Two Assured Automation three-way air actuated ball valves
- Bi-Torq manual butterfly valves from Dixon Valve, for pressure and temperature gauges

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Two-way and three-way air actuated ball valves direct the flow of the oil, cooling water and heating water through the system. Manual butterfly valves and a valve for the pressure and temperature gauges provide ease of maintenance. This means that the skid and specific components can be isolated and taken offline for any necessary servicing or repairs. The skid also includes ports for pressure and temperature transducers, to add automation and control, making the system convenient, user friendly and effectively plug-and-play.

Results

The result is an efficient, reliable system that can be easily maintained. The system efficiently heats up 6,000 gallons of oil within the required 30-60 minutes and holds the desired temperature. Minimizing temperature swings reduces wear and tear on system components. It’s also possible to enhance the system’s automation features, thanks to the built-in pressure and temperature transducer ports.



Xylem’s channel partner Anderson Process developed a bespoke, stand-alone and reliable heating/cooling system to fit within a compact space for a sustainable packaging business.